More than a decade in customized support

voestalpine

The **voestalpine Group** is a steel-based technology and capital goods group that operates worldwide. voestalpine Rails Donawitz GmbH in Leoben/ Austria has been producing ultra-long or special headhardened rails [HSH rails] with a length of up to 120 meters since 1990. The method employed for head hardening is a development of voestalpine rails GmbH in Donawitz. voestalpine is the only company in the world which supplies heat-treated and sweat bumpless rails with a length of 120 meters from.

GEVA automation started providing the voestalpine group with its services on the furnace site. It went on to provide services in upgrade packages before becoming involved in more complicated and sophisticated aspects of the Group's activities; it has, meanwhile, successfully installed a complete mill control system for a new rail mill.

Some good examples of our partnership:

(1) An automation prototype was required for the new rail transport system. The company chosen had already failed over a three-month period to get it to run when GEVA automation was contracted to help. The prototype was up and running within just 10 days! An ideal starting point for an ongoing partnership.

(2) There were plans for the construction of a new production facility. An invitation to bid went out complete with functional description. As early on as in the bidding phase, GEVA automation revised this functional description with a view to securing a more practical approach - hence, its bid was structured differently, they came in at a higher price – but still managed to clinch the contract, which it went on to implement successfully!

Projects at a glance:

Voestalpine Rails [Leoben]

1996	Walking Beam Furnace		
	Replacement automation & drives +		
	Level2		
2000	Bloom Transport WBF		
	Automation and drives		
2001	Walking Beam Furnace		
	Extension automation & drives + Level2		
2002	Rail Manipulation System		
	"Railman" automation & drives		
2002	Roughing Mill Revamp		
	Upgrade of automation & Level 2		
2003	Gag Press #2		
	Automation upgrade		
2003	Rail Milling Machine		
	Optimization grooved rail milling		
	machine		
2004	Rail Mill		
	Consultancy regarding New Rail Mill /		
	Danieli		
2005	Gag Press #1		
	Automation upgrade		
2005	Drill/Saw Line		
	Increase in throughput by 50% applying		
	smart automation		
2005	Finishing Line		
	Speed-up of transport by 50% applying		
	smart automation		
2005	Simulation Rail Mill		
	Mechanical and electrical equipment		
	simulation		
2006	Rail Mill		
	Commissioning Supervision of entire		
	automation & drive equipment for the		
	new rail mill		
2006	Soaking Pits		
	Revamping automation & drives		
2006	Rail Head-Hardening (Prototype)		

Automation solution for prototype

Rail Head-Hardening (Production)

Fully Automatic Store

2007

2008

Voestalpine Grobblech [Linz] 2001 Pusher Furnace STO1

acement automation & drives +		Revamping automation & drives
2	2002	Pusher Furnace STO1
m Transport WBF		New Level 2
mation and drives	2006	Revamp Pusher Furnace STO1
ing Beam Furnace		Revamping automation & drives
nsion automation & drives + Level2		Level2
Manipulation System	2007	Roller hearth furnace D20
man" automation & drives		Basic design for revamping of he
hing Mill Revamp		treatment furnace to save energy
ade of automation & Level 2		improve quality and throughput
Press #2		
mation upgrade		
Milling Machine		
mization grooved rail milling		
nine		
Mill		
ultancy regarding New Rail Mill /		
eli		
Press #1		
mation upgrade		
Saw Line		

"Whenever there was and is a problem, complicated and technically sophisticated, and no clear solution given – GEVA automation is our preferred partner for voestalpine."

Dipl-Ing Norbert Köck, Head of Capital Projects Department, voestalpine

